

8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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**RBW6005G01631-3G-6**  
**Job Sheet 198952**



**Part No:** RBW6005G01631-3G-6

**Job Qty:** 1 pcs

**Part Name:** Top Clamp Pad



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 8/8/19

**Job Tracking No:**

**Created By:** Marie Lajeunesse

**Due Date:** 9/25/19

**Description:**

**Note:** DWG RBW6005G01631-3G Rev. A IPP Rev. A 18.09.25 New issue DP Verify DD/IPP Rev. B 19.01.11 drawing  
revision DP Verify DD

**Ship Via:**

### Bill of Materials



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**Container No:** S210537



**Part:** RBW6005G01631-3G-6

**Job No:** 198952

**Serial No/Batch:** S210537

**Revision:** A

**Inspector:**

**Exp Date:**

**Instructions:**

**Date:** 08/30/19

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| Job Routing |                             |       |            |          |           |         |                        |           |                               |
|-------------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|-------------------------------|
| Op No       | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off                      |
|             |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                               |
| 100         | Small Fab - 1               | 1 pcs | 9/25/19    |          | 0.00      | 0.20    | Small Fab - 1          |           | M/LC                          |
|             |                             |       |            |          |           |         | Small Fab - 2          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 3          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 4          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 5          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 6          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 7          |           |                               |
|             |                             |       |            |          |           |         | Small Fab - 8          |           |                               |
| 110         | QC 5                        | 1 pcs | 9/25/19    |          | 0.00      | 0.00    | QC 5 - 10              |           | DAS<br>AUG 30 2019 40<br>9-89 |
|             |                             |       |            |          |           |         | QC 5 - 12              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 17              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 18              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 19              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 22              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 24              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 3               |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 43              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 49              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 51              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 58              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 68              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 9               |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 50              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 30              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 40              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 61              |           |                               |
|             |                             |       |            |          |           |         | QC 5 - 81              |           |                               |
| 120         | Packaging 3-1 - Stock - B4B | 1 pcs | 9/25/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           | DAS<br>28<br>9-89             |
|             |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |                               |
|             |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |                               |
| 130         | QC 21 - SA                  | 1 pcs | 9/25/19    |          | 0.00      | 0.00    | QC 21 - SA - 21        |           | DAS<br>21<br>9-89             |
|             |                             |       |            |          |           |         | QC 21 - SA - 70        |           |                               |
|             |                             |       |            |          |           |         | QC 21 - SA - 53        |           |                               |

Part Op 100 - Cut as per DWG.  
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O  
 120 - Identify as per dwg & Stock Location:  
 130 - QC21- Final Inspection - Work Order Release

GA092F

## Job BOM

| Part / Item | Component Name                                                  | Quantity          | Operation         | Container |
|-------------|-----------------------------------------------------------------|-------------------|-------------------|-----------|
| 1376N12     | Neoprene Rubber Strip, Adhesive-Back, 1" x 36", 1/32" Thick 50A | .2800 ft (.28 ea) | 100-Small Fab - 1 | 51574000  |

## Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 100-Small Fab - 1 | 1376N12        | 0        | 6         | 0         |

**Part Specifications**

Specifications could not be found.

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SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 19 8452 M  
190808

NOTES:  
 1) MATERIAL: McMASTER#1376N12 DURO 50A OR EQUIV  
 2) HEAT TREAT: N/A  
 3) FINISH: CHROME PLATE PER QQ-C-320 TYPE 2 CLASS 1  
 4) TOLERANCES:  $X.X = +0.1"$  /  $+/-$   
 $X.XX = +0.01"$  /  $+/-0.5"$   
 $X.XXX = +0.005"$  /  $+/-0.1"$   
 $X.XXXX = +0.0005"$  /  $+/-0.05"$   
 PARALLELISM, ECCENTRICITY AND SYMMETRY  
 UNITS: INCHES UNLESS OTHERWISE NOTED  
 6) BREAK SHARP EDGES: N/A  
 7) IDENTIFICATION: N/A



Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. \_\_\_\_\_

Job: \_\_\_\_\_

Part No. \_\_\_\_\_

### DISPOSITION

Rework ☐  
Scrap ☐  
Use-as-is ☐

### DEPARTMENT/PROCESS

Skid-tube ☐  
Machining ☐  
Large Fab ☐

Cross tube ☐  
Small Fab ☐  
Finishing ☐

Eng. (Non-AW) ☐  
Prod. Eng. Coord. ☐  
Rec/Store/Packaging ☐

Engineering ☐  
Water Jet ☐  
Supplier ☐  
Quality ☐

Date: \_\_\_\_\_ Sequence #: \_\_\_\_\_

QTY Affected: \_\_\_\_\_

MRB (QSI042)

### Description Work Order Deviation

### Disposition

Completed By \_\_\_\_\_

Lead hand / Supervisor \_\_\_\_\_

QC / QA Coordinator \_\_\_\_\_

### Root Cause

Operator ☐  
Manufacturing Process ☐  
Equip/Tooling ☐  
Handling/Preservation ☐  
Material ☐  
Product Improvement ☐  
Process Improvement ☐  
Human Factors ☐

Pressure/Forced ☐  
Bending ☐  
Crushing ☐  
Cracks ☐  
Crimp/Kink/Ripple/Wave/Twist ☐  
Marks/Chatter ☐  
Mislabeled ☐

Contamination ☐  
Misaligned/off center ☐  
BOM/Route ☐  
Broken/Damage/Defect ☐  
Incomplete/Unclear Instructions ☐  
Drill Holes ☐  
Fit/Function ☐

### FAULT CATEGORY

Power Loss/Surge ☐  
Folio/Program ☐  
Grain Direction ☐  
Weld ☐  
Wrong Stock Pulled ☐  
Out of Sequence ☐  
Off-set/Set-up ☐

Positioned Wrong ☐  
Outside Tolerance ☐  
Drawing ☐  
Finish ☐  
Part Lost/Missing ☐  
Misread ☐

Other/Details: \_\_\_\_\_